Docket: GRLK

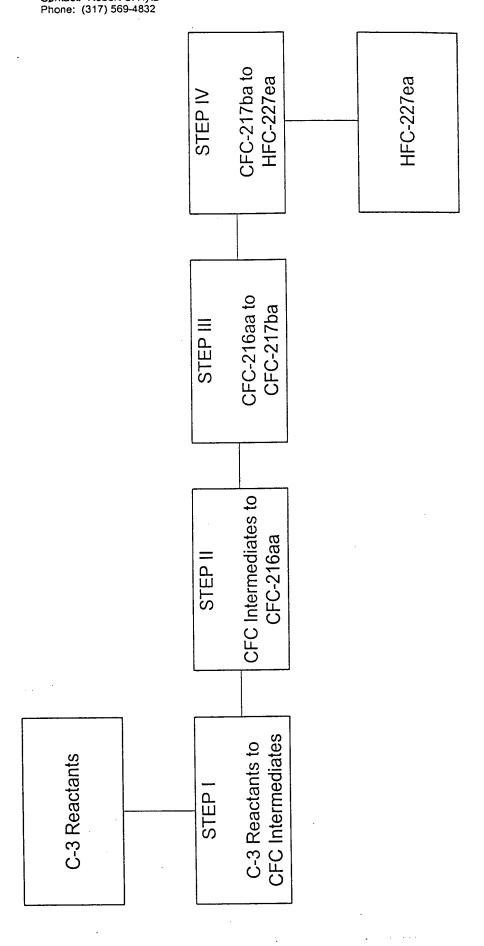


FIGURE 1

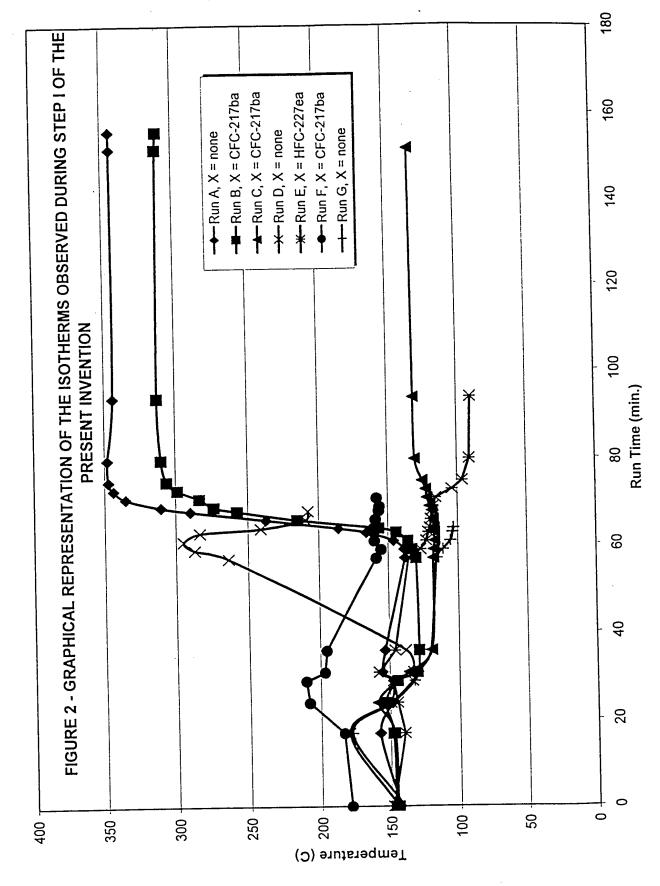


FIGURE 3

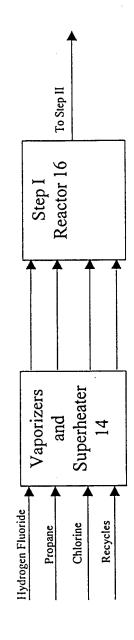


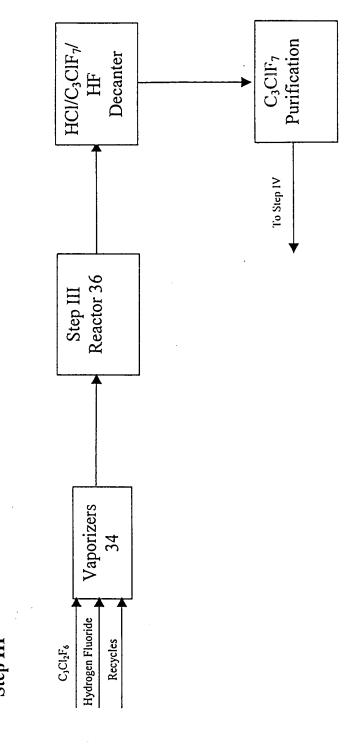
FIGURE 4

Application No.: not yet known Contact: Robert C. Hyta Phone: (317) 569-4832

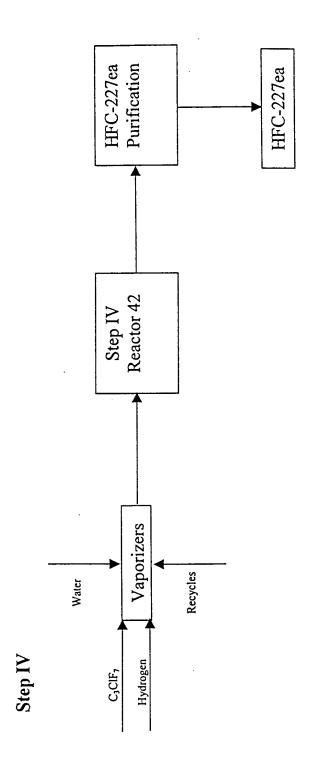
Step II

Top HF Phase 30 to recycle Bottom Organic Phase 32 Acid/Organic Phase $C_3Cl_2F_6$ Purification Separator 28 To Step III Step II Reactor 26 Superheater 24 Step I Reaction Stream Recycles

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